Safety Data Sheet

Issue Date: 23-Jan-2018 Revision Date: 15-August-2018 Version 1

1. IDENTIFICATION

Product Identifier

Product Name NiO Based Ink

Other means of identification

SDS # NT-032

Synonyms NiOYSZ-I; NiNiO-I, Nickel Oxide - Yttria Stabilized Zirconia Ink; Nickel Oxide - YSZ Ink.

Recommended use of the chemical and restrictions on use

Recommended Use Laboratory chemicals and Manufacture of substances.

Details of the supplier of the safety data sheet

Supplier Address Nexceris, LLC 404 Enterprise Dr. Lewis Center, OH 43035 www.nexceris.com

Emergency Telephone Number

Company Phone Number Non-emergency calls/questions: 1-614-842-6606

Fax: 1-614-842-6607

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Gray liquid Physical state Liquid

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Signal Word

Danger

Hazard statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer

Causes damage to organs through prolonged or repeated exposure



Precautionary Statements - Prevention

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wear protective gloves/protective clothing/eye protection/face protection

Wash face, hands and any exposed skin thoroughly after handling

Contaminated work clothing must not be allowed out of the workplace

Do not breathe dust/fume/gas/mist/vapors/spray

Do not eat, drink or smoke when using this product

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of water and soap

Take off contaminated clothing and wash it before reuse

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards

Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

NiO-I, NiOYSZ-I; NiNiO-I, Nickel Oxide - Yttria Stabilized Zirconia Ink; Nickel Oxide - YSZ

Ink.

Chemical Name	CAS No.	Weight-%
Nickel oxide	1313-99-1	35-80
Zirconium Oxide	1314-23-4	0-35
Nickel	7440-02-0	0-45
Terpineol	8000-41-7	15-30
Yttrium Oxide	1314-36-9	0-6
Hafnium Oxide	12055-23-1	0-1

^{**}If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. If eye irritation persists: Get medical

advice/attention.

Skin Contact IF ON SKIN: Wash with plenty of water and soap. Take off contaminated clothing and wash

it before reuse. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for

breathing. Seek medical attention for further treatment.

Ingestion IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Seek medical attention if

symptoms develop.

Most important symptoms and effects

Symptoms Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction.

May be harmful if swallowed. Causes damage to organs through prolonged or repeated

exposure.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal PrecautionsUse personal protective equipment as required.

Environmental precautions

Environmental precautions Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See

Section 12, Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Obtain special

instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing and eye/face protection. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked

up.

Incompatible Materials

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Nickel oxide	TWA: 0.2 mg/m ³ Ni inhalable	TWA: 1 mg/m ³ Ni	IDLH: 10 mg/m ³ Ni
1313-99-1	particulate matter	(vacated) TWA: 1 mg/m ³ Ni	TWA: 0.015 mg/m ³ except Nickel
			carbonyl Ni
Zirconium Oxide	STEL: 10 mg/m ³ Zr	TWA: 5 mg/m ³ Zr	IDLH: 25 mg/m ³ Zr
1314-23-4	TWA: 5 mg/m ³ Zr	(vacated) TWA: 5 mg/m ³ Zr	TWA: 5 mg/m³ except Zirconium
		(vacated) STEL: 10 mg/m ³ Zr	tetrachloride Zr
			STEL: 10 mg/m ³ Zr
Nickel	TWA: 1.5 mg/m₃ inhalable	TWA: 1 mg/m3	IDLH: 10 mg/m ₃ IDLH: 10 mg/m ₃
7440-02-0	particulate matter	(vacated) TWA: 1 mg/m3	Ni
			TWA: 0.015 mg/m ₃ TWA: 0.015
			mg/m₃ except Nickel carbonyl Ni
Yttrium Oxide	TWA: 1 mg/m ³ Y	-	IDLH: 500 mg/m ³ Y
1314-36-9	_		TWA: 1 mg/m ³ Y
Hafnium Oxide	TWA: 0.5 mg/m ³ Hf	-	IDLH: 50 mg/m ³ Hf
12055-23-1			TWA: 0.5 mg/m ³ Hf

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits. Showers.

Eyewash stations.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Refer to 29 CFR 1910.133 for eye and face protection regulations.

Skin and Body Protection Wear suitable gloves. Wear suitable protective clothing. Refer to 29 CFR 1910.138 for

appropriate skin and body protection.

Respiratory Protection Ensure adequate ventilation, especially in confined areas. Refer to 29 CFR 1910.134 for

respiratory protection requirements.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

AppearanceGray liquidOdorNot determinedColorGrayOdor ThresholdNot determined

Property Values Remarks • Method

pH Not determined
Melting Point/Freezing Point Not determined
Boiling Point/Boiling Range
Flash Point Not determined
Evaporation Rate
Flammability (Solid, Gas)
Flammability Limits in Air

Upper Flammability Limits
Lower Flammability Limit
Not determined
Vapor Pressure
Vapor Density
Relative Density
Not determined
Not determined
Not determined
Not determined
Not determined

Water Solubility Not determined Solubility in other solvents Not determined **Partition Coefficient** Not determined **Auto-ignition Temperature** Not determined **Decomposition Temperature** Not determined Kinematic Viscosity Not determined **Dynamic Viscosity** Not determined **Explosive Properties** Not determined **Oxidizing Properties** Not determined

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation.

Inhalation Do not inhale.

Ingestion May be harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel oxide 1313-99-1	> 5000 mg/kg (Rat)	-	-
Terpineol 8000-41-7	= 2900 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Nickel 7440-02-0	> 9000 mg/kg (Rat)	-	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen. However, the product as a whole has not been tested.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel oxide	A1	Group 1	Known	X
1313-99-1				
Nickel	-	Group 2B	Known	X
7440-02-0			Reasonably Anticipated	

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A1 - Known Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 2,597.00 mg/kg **ATEmix (dermal)** 10,010.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Nickel oxide	127.3: 72 h Pseudokirchneriella	100: 96 h Brachydanio rerio mg/L	100: 48 h Daphnia magna mg/L
1313-99-1	subcapitata mg/L EC50	LC50 static	EC50
Nickel	0.174 - 0.311: 96 h	10.4: 96 h Cyprinus carpio mg/L	100: 48 h Daphnia magna mg/L
7440-02-0	Pseudokirchneriella subcapitata mg/L EC50 static 0.18: 72 h Pseudokirchneriella subcapitata mg/L EC50	LC50 static 1.3: 96 h Cyprinus carpio mg/L LC50 semi-static 100: 96 h Brachydanio rerio mg/L LC50	EC50 1: 48 h Daphnia magna mg/L EC50 Static

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of WastesDisposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Nickel		Included in waste streams:		
7440-02-0		F006, F039		

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Nickel	Toxic powder
7440-02-0	Ignitable powder

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including

exemptions and special circumstances.

DOT Not regulated

<u>IATA</u> Not regulated

IMDG

Marine Pollutant Yes

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/E	ENCS	IECSC	KECL	PICCS	AICS
			LINCS					
Nickel oxide	Х	Х	Х	Present	Χ	Present	Х	Χ
Zirconium Oxide	Х	Х	Х	Present	Х	Present	Х	Х
Nickel	Х	Х	Х		Х	Present	Х	Х
Terpineol	Х	Х	Х	Present	Х	Present	Х	Х
Yttrium Oxide	Х	Х	Х	Present	Х	Present	Х	Х
Hafnium Oxide	Х	Х	Х	Present	Х	Present		

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Nickel	100 lb		RQ 100 lb final RQ
7440-02-0			RQ 45.4 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel oxide - 1313-99-1	1313-99-1	35-80	0.1
Nickel - 7440-02-0	7440-02-0	0-45	0.1

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel oxide		X		
Nickel		X	X	

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65	
Nickel oxide - 1313-99-1	Carcinogen	
Nickel - 7440-02-0	Carcinogen	

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Nickel oxide 1313-99-1	X	X	X
Zirconium Oxide 1314-23-4		X	
Nickel 7440-02-0	Х	X	Х

16. OTHER INFORMATION

NFPA

Health Hazards Not determined Flammability
Not determined

Instability
Not determined
Physical hazards

Special Hazards
Not determined
Personal Protection

<u>HMIS</u>

Health Hazards Not determined Flammability
Not determined

Not determined

Not determined

Issue Date: Revision Date: 23-Jan-2018 15-August-2018

Revision Note:

Changed SDS name and added Synonyms

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet